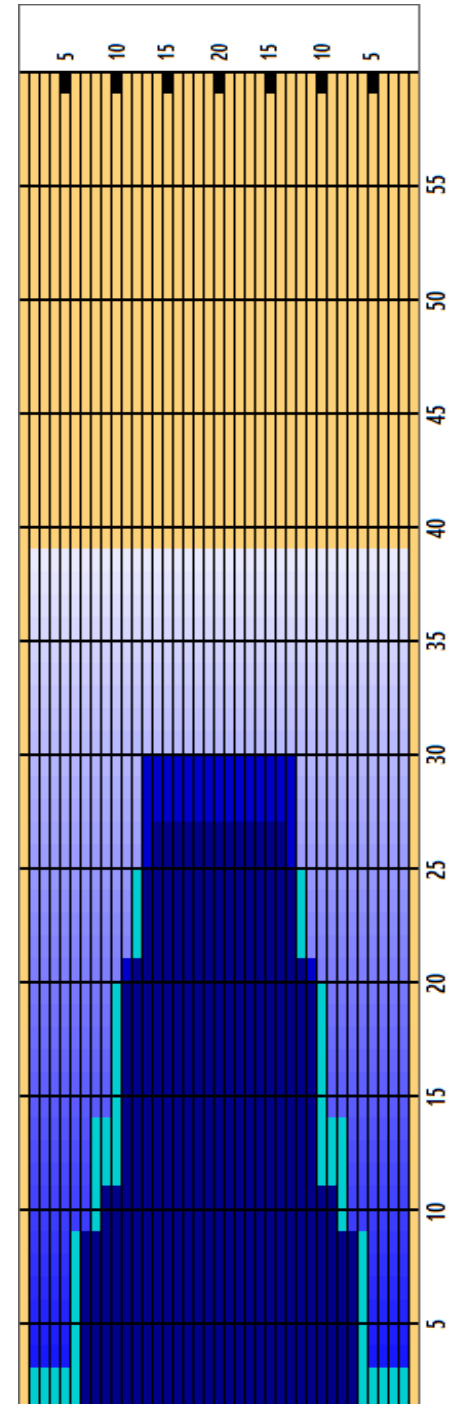


Oil Pattern Distance	39	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	16.45 mL	Reverse Oil Total	7.6 mL	Volume Oil Total	24.05 mL
Tank Configuration	A Only	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	6L	6R	2	18	A	58	3.9	9.0	5.1	2900
3	8L	8R	2	18	A	50	9.0	14.1	5.1	2500
4	10L	10R	3	14	A	63	14.1	20.0	5.9	3150
5	12L	12R	2	18	A	34	20.0	25.1	5.1	1700
6	14L	14R	1	18	A	13	25.1	27.6	2.5	650
7	2L	2R	0	22	A	0	27.6	32.0	4.4	0
8	2L	2R	0	30	A	0	32.0	39.0	7.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	39.0	30.0	-9.0	0
2	13L	13R	3	22	A	45	30.0	20.7	-9.3	2250
3	11L	11R	3	22	A	57	20.7	11.4	-9.3	2850
4	9L	9R	1	18	A	23	11.4	8.9	-2.5	1150
5	7L	7R	1	18	A	27	8.9	6.4	-2.5	1350
6	2L	2R	0	14	A	0	6.4	0.0	-6.4	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.25	1.72	1.01	1.01	1.72	5.25

